# **Product Data Sheet**



# **ZET-viscowas 43**

Cooling lubricantsCutting oils/ grinding oils

Cutting only grinding oCorrosion protection

Metal cleaners

Industrial lubricants

Service & accessories

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# Water-soluble cooling lubricant

# **Application**

ZET-viscowas 43 is a mineral oil-free metalworking fluid with outstanding cooling and lubrication properties. It is suitable for difficult machining operations of aluminum alloys, stainless steels, titanium and nickel alloys.

#### **Attributes**

- DMG Mori approval
- Free of mineral oil, boron and formaldehyde
- High stability

- Very good air separation
- Very good demulsifying behavior
- Certificate of dermatological compatibility

#### Concentration

- Machining of steel from 5 to 8 %
- Machining of aluminum from 6 to 10 %

#### **Refractometer Factor**

Factor 1,3 per °Brix

### **Characteristics**

	Value	Unit	Method
Colour	light yellow		
Density (20 °C)	1,058	g/cm³	DIN 51757
Viscosity (40 °C)	117,8	mm²/s	DIN EN 16896
Content of mineral oil / greasing	0	%	
pH-Value (5 %)	8,1		DIN 19260
Corrosion protection (4%)	0/0		DIN 51360/2

#### **Notes**

- The concentrate corresponds to the requirements of TRGS 611
- Minimum shelf life: 12 months
- Recommended storage temperature: +5 to +30 °C
- The product contains an effective inhibitor against the formation of N-nitrosamines
- Lubricants partly contain natural raw materials. Slight deviations in colour and appearance do not affect the quality and function of the product.